

Technical Data Sheet

Accutech HP0336T20L

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General	
Filler / Reinforcement	• Talc, 20% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.04	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	232000 psi	1600 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4930 psi	34.0 MPa	
Break	3480 psi	24.0 MPa	
Tensile Elongation			ASTM D638
Yield	6.0 %	6.0 %	
Break	20 %	20 %	
Flexural Modulus	334000 psi	2300 MPa	ASTM D790
Flexural Strength	6090 psi	42.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.56 ft·lb/in	30 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	92	92	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	239 °F	115 °C	
264 Psi (1.8 Mpa), Unannealed	145 °F	63.0 °C	

Additional Information	
Ash Content, ASTM D2584: 20%	

Notes

These are typical property values not to be construed as specification limits.